

# CHANGE-OVER / DIVERTING VALVE

## SERIES VRG230

The compact rotary 3-way mid-port valve series VRG230 is available in DN 20–50, and is made of brass, PN 10.

Two types of connections are available; internal thread and external thread.

Patented + Registered design.



Internal thread

External thread

### OPERATION

The ESBE series VRG230 is a range of low leakage rotary valves made of special brass alloys suitable for mid-port change-over / diverting operation.

For easy manual operation, the valves are equipped with non-slip knobs and end stops. The valve position scale can be turned over and rotated, allowing a wide choice of mounting positions. Together with actuator series ESBE ARA600, the VRG230 valves are also easily automated thanks to the unique valve-to-actuator interface. For more advanced control functions, the ESBE controllers allows even more applications.

ESBE VRG230 valves are available in dimensions DN 20 – 50 with internal or external thread.

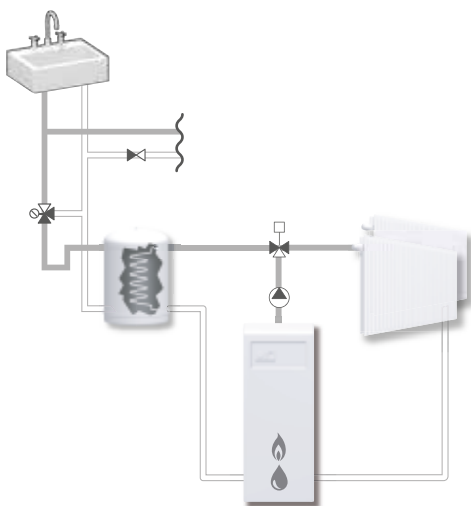
### SERVICE AND MAINTENANCE

The slender and compact design of the valve allows for easy tool access when assembling and disassembling the valve.

Repair kits are available for key components.

### INSTALLATION EXAMPLES

All the examples of installations can be mirrored. The valve position scale can be turned over and rotated to fit a number of installation layouts and should at the installation be fitted in the correct position as shown in the instruction for installation. The symbol markings of the valve ports (■●▲) minimize the risk of incorrect installation.



### VALVE VRG230 DESIGNED FOR

- Heating
- Comfort cooling
- Solar heating
- Ventilation
- Zone

### SUITABLE ACTUATORS AND CONTROLLERS

- Series ARA600
- Series 90\*
- Series CRA210, CRA120\*
- Series CRB210, CRB220
- Series CRC210, CRC120\*
- Series CRD220
- Series CRK210
- Series CRS210

\* Adaptor kit necessary

### TECHNICAL DATA

Pressure class: \_\_\_\_\_ PN 10  
 Media temperature: \_\_\_\_\_ max. (continuously) +110°C  
 \_\_\_\_\_ max. (temporarily) +130°C  
 \_\_\_\_\_ min. -10°C  
 Torque (at nominal pressure) DN15-32: \_\_\_\_\_ < 3 Nm  
 DN40-50: \_\_\_\_\_ < 5 Nm  
 Leakrate in % of flow\*: \_\_\_\_\_ < 0,5%  
 Working pressure: \_\_\_\_\_ 1 MPa (10 bar)  
 Max. differential pressure drop: \_\_\_\_ Diverting, 200 kPa (2 bar)  
 \_\_\_\_\_ Mixing, 100 kPa (1 bar)  
 Close off pressure: \_\_\_\_\_ 200 kPa (2 bar)  
 Rangeability Kv/Kv<sup>min</sup>, A-AB: \_\_\_\_\_ 100  
 Connections: \_\_\_\_\_ Internal thread, EN 10226-1  
 \_\_\_\_\_ External thread, ISO 228/1  
 Media: \_\_\_\_\_ Heating water (in accordance with VDI2035)  
 \_\_\_\_\_ Water / Glycol mixtures, max. 50%  
 \_\_\_\_\_ Water / Ethanol mixtures, max. 28%

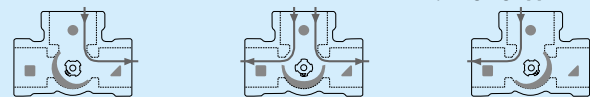
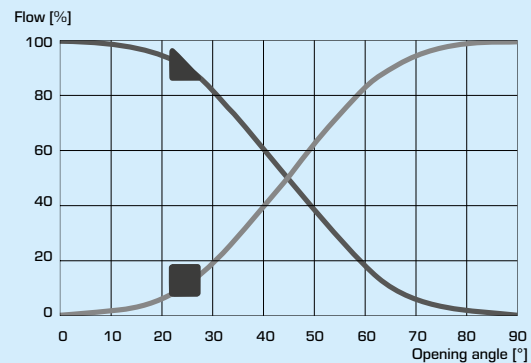
\* Differential pressure 100kPa (1 bar)

### Material

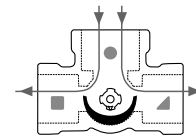
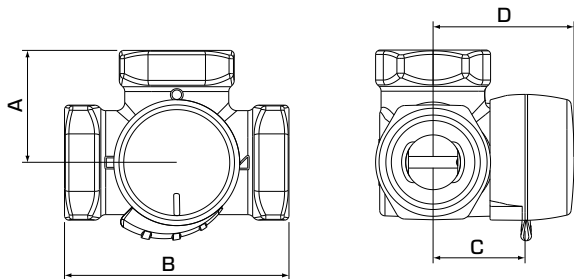
Valve body: \_\_\_\_\_ Dezincification resistant brass, DZR  
 Slide: \_\_\_\_\_ Abrasion resistant brass  
 Shaft and bushing: \_\_\_\_\_ PPS composite  
 O-rings: \_\_\_\_\_ EPDM

PED 2014/68/EU, article 4.3 / SI 2016 No. 1105 (UK)

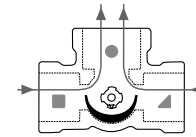
### VALVE CHARACTERISTICS



# CHANGE-OVER / DIVERTING VALVE SERIES VRG230



*Diverting*



*Mixing*

VRG231, VRG232

The flat-sided spindle top points towards the sleeve position.

## SERIES VRG231, INTERNAL THREAD

Art. No.	Reference	DN	Kvs*	Connection	A	B	C	D	Weight [kg]	Note
11620100	VRG231	20	6,3	Rp 3/4"	36	72	32	50	0,43	
11620200	VRG231	25	10	Rp 1"	41	82	34	52	0,70	
11620300	VRG231	32	16	Rp 1 1/4"	47	94	37	55	0,95	
11621400	VRG231	40	30	Rp 1 1/2"	53	106	44	62	1,72	
11621600	VRG231	50	40	Rp 2"	60	120	46	64	2,39	

## SERIES VRG232, EXTERNAL THREAD

Art. No.	Reference	DN	Kvs*	Connection	A	B	C	D	Weight [kg]	Note
11620600	VRG232	20	6,3	G 1"	36	72	32	50	0,43	
11620700	VRG232	25	10	G 1 1/4"	41	82	34	52	0,70	
11620800	VRG232	32	16	G 1 1/2"	47	94	37	55	0,95	
11621500	VRG232	40	30	G 2"	53	106	44	62	1,73	
11621700	VRG232	50	40	G 2 1/4"	60	120	46	64	2,39	

\* Kvs-value in m<sup>3</sup>/h at a pressure drop of 1 bar.

# CHANGE-OVER / DIVERTING VALVE

## SERIES VRG230

### DIMENSIONING

#### RADIATOR OR UNDERFLOOR HEATING SYSTEMS

Start with the heat demand in kW (e.g. 25 kW) and move vertically to the chosen  $\Delta t$  (e.g. 15°C).

Move horizontally to the shaded field (pressure drop of 3-15 kPa) and select the smaller Kvs-value (e.g. 4.0). A mixing valve with suitable Kvs-value will be found in respective product description.

#### OTHER APPLICATIONS

Make sure maximum  $\Delta P$  is not exceeded (see lines A and B in the graph below).

